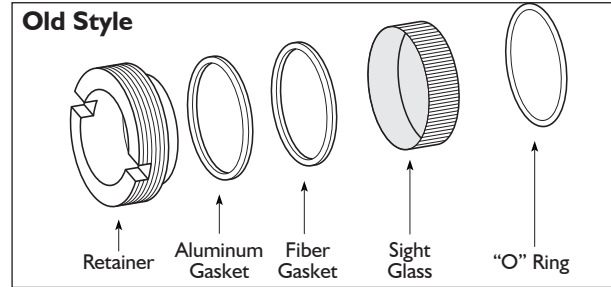
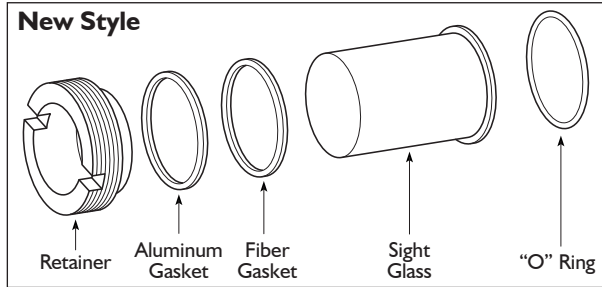


# SIGHT GLASS ASSEMBLY INSTRUCTIONS



To install the new sight glass assembly, insert the "O" ring gasket, making sure that it is evenly seated in the sight glass spud. The "O" ring must be oiled before insertion. Screw in the sight glass assembly to contact the "O" ring and torque to specification. Torque 90 to 110 inch pounds maximum.